

ABSTRACT

A method for manufacturing a creped fiber web is described in which an adhesive contains at least one type of polyvinylpyrrolidone and contains substantially no ethoxylated acetylenic diol, and substantially no oxazoline polymer. The adhesive is used to adhere a fiber web to a dryer surface for drying the fiber web, and then creping the dried fiber web from the dryer surface. Also described are creping adhesives that do not contain chloride or epichlorohydrin.